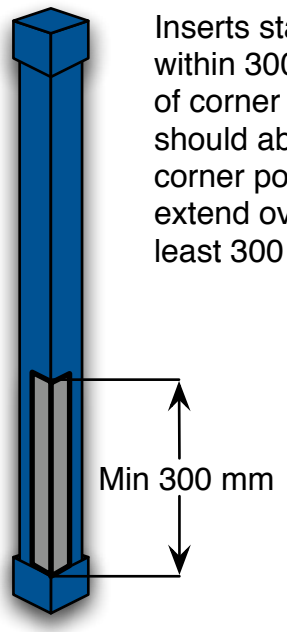
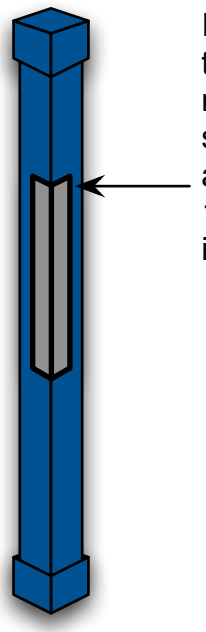
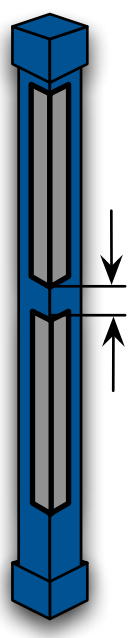
The following frame repair examples are types of repair that are **ARE** acceptable.



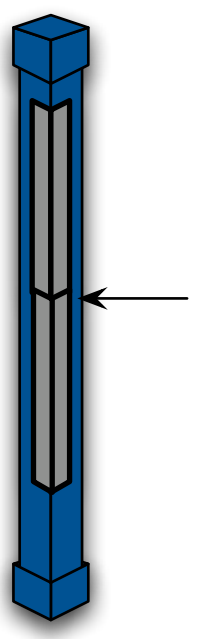
Inserts starting within 300 mm of corner posts should abut corner post and extend over at least 300 mm



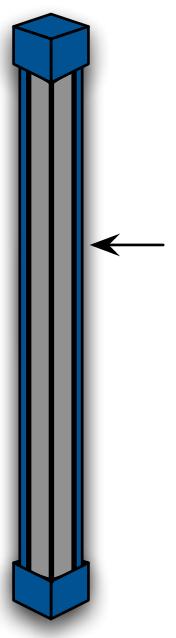
Inserts along the length of members should be at least 150 mm in length



Inserts along the length of members should be separated by at least 150 mm



Inserts starting within 150 mm of each other should share a common weld seam



Where combined inserts cannot comply with the previous limits it should extend over the whole length