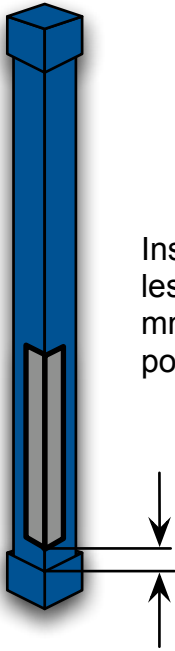
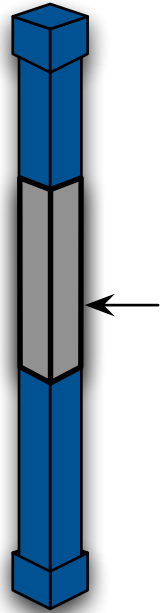


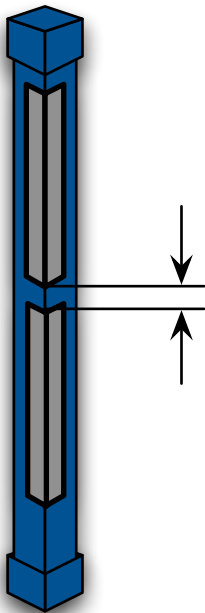
The following frame repair examples are types of repair that are **NOT** acceptable.



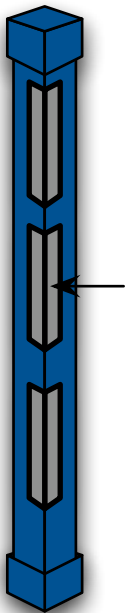
Insert starts less than 300 mm from corner post



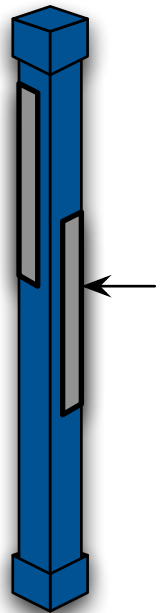
Insert through 3 formed corners



Less than 150 mm between inserts



More than 3 inserts



Overlapping inserts